

THE INTERNATIONAL GROUP, INC.

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Parafflex 4633A (ASTORLITE® J223) Product Information Sheet

Product Description	A soft, smooth and creamy looking blend designed for manufacturing container candles
Typical Properties	<p>Congealing Point: (ASTM D938): 128°F (53.3°C) Needle Penetration: (ASTM D1321 @77°F): 108 dmm Appearance (solid):</p>
Benefits	Parafflex 4633A is a fairly soft, smooth, white to off-white, creamy and opaque blend designed for manufacturing container candles.
Guidelines	<ul style="list-style-type: none"> • A soft, cloudy, creamy looking multiple pour container candle wax. • Can accommodate fragrance oil up to a 10% level with no bleed. • Exhibits good adhesion to glass containers when poured under the specified conditions. • Good burn characteristics when used with a wick of appropriate size. • Available in fiber drums and bulk. • Container pre-warming: Containers should be pre-warmed to at least 130°F (55°C). • Pour Temperature: 175 - 200°F (79 - 94°C). • Fragrances and dyes specifically developed for candles should be used.
Packaging, Product Form, and Storage Conditions	Solid product should be stored at ambient room temperature in a clean, dry environment with the original packing. Bulk liquid product should use dedicated tanks and lines. Please contact IGI representative for additional storage details or alternate packaging forms.
Technical Assistance and Customer Support	<p>United States: The International Group Inc 85 Old Eagle School Road Wayne, PA 1-800-852-6537</p> <p>Canada: The International Group, Inc 50 Salome Drive Toronto, Canada M1S 2A8 1-800-561-3509</p>

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