

THE INTERNATIONAL GROUP, INC.

85 Old Eagle School Road · P.O. Box 384 · Wayne, PA 19087 · (610) 687-9030 · Fax (610) 254-8548
50 Salome Drive · Agincourt, Ontario, Canada M1S 2A8 · (416) 293-4151 · Fax (416) 293-0344

IGI 6028A Par/Veg Pillar Blend Product Information Sheet

Product Description	IGI 6028A is smooth, creamy and very opaque blend designed for manufacturing pillar candles, containing both vegetable and paraffin waxes.
Typical Properties	Congealing Point (ASTM D938): 133°F (56.1°C) Needle Penetration (ASTM D1321 @77°F): 22 dmm ASTM Color (D-1500): 0.5 Appearance (solid): Smooth, opaque
Benefits	<ul style="list-style-type: none">• Can accommodate fragrance oil up to a 5% level• Exhibits excellent mold release when poured under the specified conditions• Good burn characteristics when used with a wick of appropriate size and design: Forms nice melt cup which is consumed, flame size generally 0.5 inches, clean burning, minimal blooming;• Available in slabs.
Guidelines	<ul style="list-style-type: none">• No need to pre-warm molds.• Pour Temperature: 175 – 185°F (79 – 85°C).• Fragrances and dyes specifically developed for paraffin/vegetable wax should be used.
Packaging, Product Form, and Storage Conditions	Solid product should be stored at ambient room temperature in a clean, dry environment with the original packing. Bulk liquid product should use dedicated tanks and lines. Please contact IGI representative for additional storage details or alternate packaging forms..
Technical Assistance and Customer Support	United States: The International Group Inc 85 Old Eagle School Road Wayne, PA 1-800-852-6537 Canada: The International Group, Inc 50 Salome Drive Toronto, Canada M1S 2A8 1-800-561-3509

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